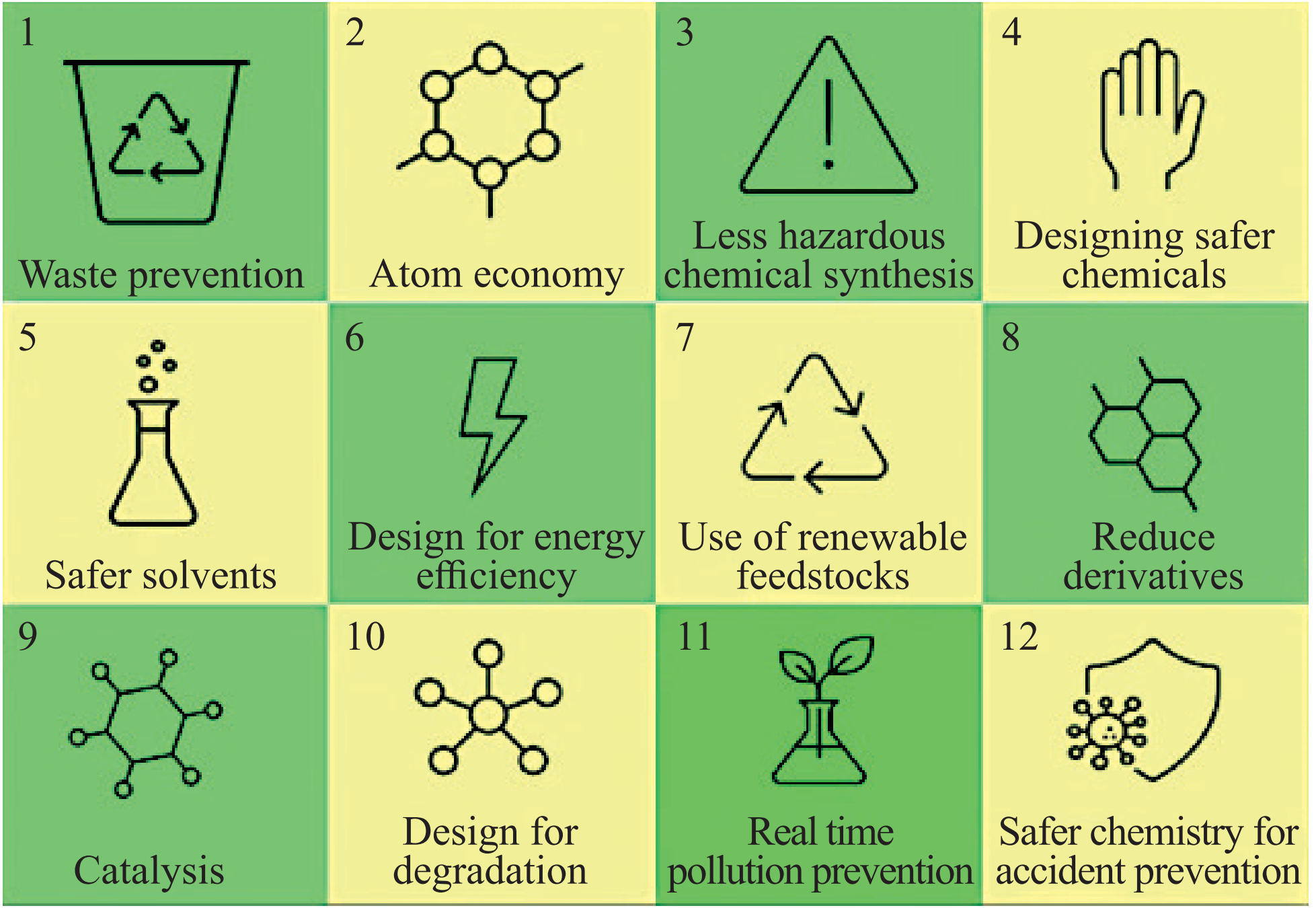

Fig. 5. Principles of green chemistry.
Source: [25]