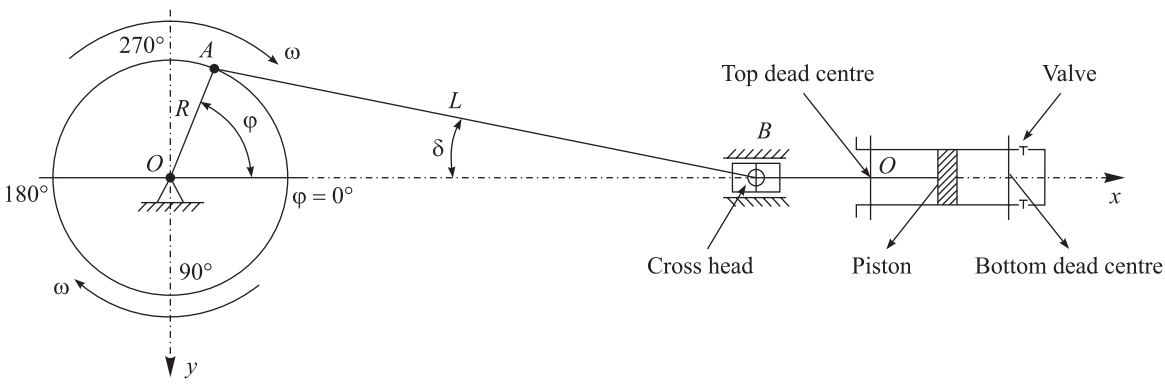


Fig. 1. Working principle of the plunger pump