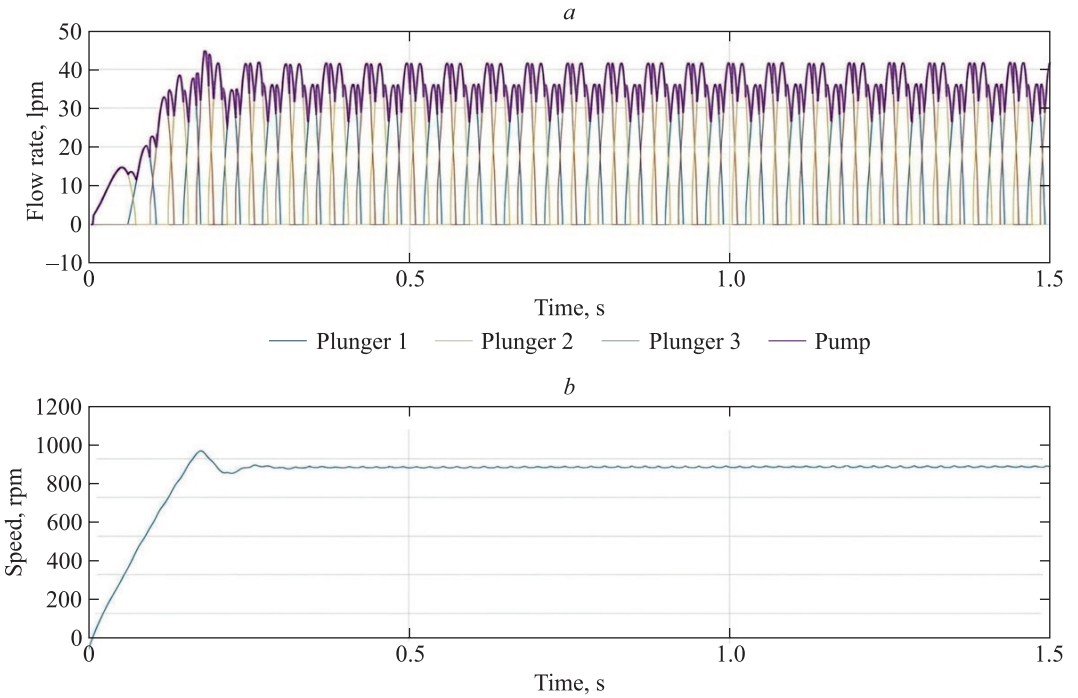


Fig. 6. Volumetric flow rate at output (*a*) and pump speed (*b*) of the pump with seal leakage